Bergamid™ B70 GK/MI15 black

Polyamide 6

Key Characteristics

Product Description	
6016158	
General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Bead\Mineral, 15% Filler by Weight
Features	• Good Dimensional Stability • Good Stiffness • Good Impact Resistance • Good UV Resistance
RoHS Compliance	• RoHS Compliant
Appearance	• Natural Color
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties [1]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity [2]	1.24	1.24	ISO 1183
Molding Shrinkage - Flow [3]			ASTM D955
73°F (23°C), 0.157 in (4.00 mm), Injection Molded	0.015 to 0.020 in/in	1.5 to 2.0 %	
Mechanical	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Tensile Modulus			ISO 527-2/1
73°F (23°C), 0.157 in (4.00 mm), Injection Molded	638000 psi	4400 MPa	
Tensile Strength [4]			ISO 527
73°F (23°C), 0.157 in (4.00 mm), Injection Molded	10600 psi	73.0 MPa	
Tensile Strain			ISO 527-2/5
Break, 73°F (23°C), 0.157 in (4.00 mm), Injection Molded	3.0 %	3.0 %	
Impact	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Charpy Notched Impact Strength (73°F (23°C))	1.7 ft·lb/in²	3.6 kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179
73°F (23°C), Injection Molded	24 ft·lb/in²	50 kJ/m²	
Electrical	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Surface Resistivity	1.0E+15 ohms	1.0E+15 ohms	ASTM D257
Volume Resistivity	1.0E+15 ohms·cm	1.0E+15 ohms·cm	ASTM D257
Flammability	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Flame Rating (0.126 in (3.20 mm), ALL)	HB	HB	Internal Method
Glow Wire Flammability Index			IEC 60695-2-12
0.118 in (3.00 mm)	1380 °F	750 °C	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80.0 °C
Drying Time	4.0 hr	4.0 hr
Processing (Melt) Temp	464 to 536 °F	240 to 280 °C
Mold Temperature	149 to 185 °F	65.0 to 85.0 °C

Notes

[1] Typical values are not to be construed as specifications.

[2] ±0.03

[3] Bergmann Method

[4] 0.20 in/min (5.0 mm/min)

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